



### All "Made in SCM Italy" From casting iron to finished product.

Come see our production plants and touch the quality of SCM machines; you will be our guest.



### **minimax** the passion that deserves professional products.

minimax is the line of professional machines for woodworkers, a point of referencefor over 40 years worldwide.

SCM's objective is to guarantee customers high quality technologies which meet their requirements in such a way as to make SCM the partner for any needs.

### **Classic** and lab Essentiality and practicality.





# **App Thundercut** Technology at your fingertips

SCM Thundercut is the Optimizer/Sequencer App for mobile devices, that allows to optimize the panel surface and guides the operator through the cutting sequence.

High cut speed execution, less material waste and mistake odds minimized, even for not skilled workers!

Download it now from the AppStore and Google Play:

SCM Thundercut Available on the App Store



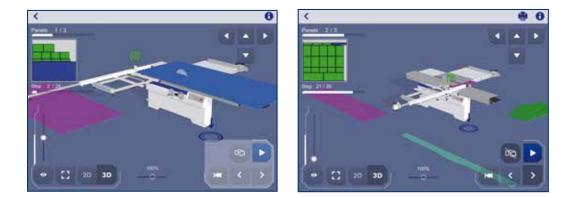
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You can manage your circular saws fleet, the material warehouse and many project you are working on.



The 3D sequencer, thanks to its simple and clear design, suggest the ideal settings of the machine for every single cut to be executed.

The App is available for circular saws, circular saws with movable blade unit, saw-shaper combination machines and universal combination machines (you will find the QR code to activate the App in each new machine).





		cu 410c	cu 300c
Planer useful working width	mm	410	300
Total length of surfacing tables	mm	1800	1510
Max. saw blade diameter with scoring blade installed	mm	315	315
Squaring stroke	mm	1660 ÷ 2660	1660 ÷ 2660
Max. spindle length	mm	100	100
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	5 (6) / 50 (60)
Find the complete technical specification at page 18			





 Squaring Frame and Fence
 Saw Unit
 Surfacing Tables Opening
 5 kW Power

 maximum performance
 performance without limits
 exceptional accessibility
 provided as standard

SCM Thundercut Optimizer/ Sequencer App The best price to performances ratio with the essentiality and practicality required by woodworkers and craftsmen.



		st 3c	fs 41c	fs 30c
Max. saw blade diameter with scoring blade installed	mm	315	-	-
Squaring stroke	mm	1660 ÷ 2660	_	_
Max. spindle length	mm	100	-	-
Planer useful working width	mm	-	410	300
Cutter block diameter (mm)/no. of standard knives	mm/n.	-	72/3	72/3
Total length of surfacing tables	mm	-	1800	1510
Min. ÷ max. working height on thicknesser	mm	-	3 ÷ 230	3 ÷ 230
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	4 (4,8) / 50 (60)	4 (4,8) / 50 (60)
Find the complete technical specification at page 18				



Squaring Frame and Fence Saw Unit maximum performance performance without limits



Planer Cutter Block<br/>best resultSurfacing Fence<br/>absolute rigidity

Compact and highly precise solutions with a low investment.



		sc 3c	sc 2c
Max. saw blade diameter with scoring blade installed	mm	315	315
90°/45° max. saw blade projection from table	mm	100/79	100 / 79
Cutting width on parallel fence	mm	900 ÷ 1270	900 ÷ 1270
Squaring stroke	mm	2310 ÷ 2660	1660
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	4 (4,8) / 50 (60)
Find the complete technical specification at page 18			



Compact and highly precise solutions with a low investment for woodworkers and craftsmen.

Saw Unit performance without limits Digital Readout high-tech devices

Sliding Table exclusive



**SCM Thundercut** Optimizer/ Sequencer App





		tw 45c	t 45c
Max. useful spindle length	mm	100	100
Max. tool diameter when profiling	mm	210	210
Max. tool diameter lowered under the table at 90°	mm	180	180
Max. tool diameter when tenoning	mm	275	-
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	5 (6) / 50 (60)
Find the complete technical specification at page 18			









Spindle Moulder any type of machining

Frame SupportTable Extensionsoptimal supportoptimal support

Versatility and ease of use of the spindle moulders, ideal for woodworkers and craftsmen.

# **classic** machining units



performance without limits Saw Unit.

Incredible cutting of both very thick solid wood and panels, even those veneered, thanks to the new saw unit with a blade that has a maximum diameter of 315 mm with the scoring blade installed.

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The new **scoring unit** can be supplied on request and **can easily be** adjusted from outside the machine.

A clean machine environment facilitates maintenance avoiding mechanical breakdowns of the units and improving the machine's precision and reliability over time. Very high effective saw unit exhaust hood: the tests carried out by Scm's studies highlighted a maximum dust emission level 90% lower with respect to the maximum level allowed by the European safety regulations!

Machining Strips cut

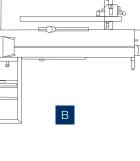
Maximum value according to the CE norms 2/mg/m3/

Position A 0.08 mg/m<sup>3</sup>



Position D Position C

0.16 mg/m<sup>3</sup>





### exclusive

### Sliding Table.

Easier and more precise cutting is possible due to a perfectly stable support that is guaranteed, even for large work pieces, by the **wide sliding table** and the **large squaring frame fence provided as standard. Top quality precision, smooth and silent action, self-cleaning dustproof system, long lasting accuracy, no adjustments required.** The sliding table is made of extruded anodized aluminum with a closed honeycomb structure. The sliding table runs on an exclusive slide way system consisting of calibrated and hardened F550 SX steel guides.

### maximum performance as standard

#### Squaring Frame and Fence.

The sc 2c squaring frame (A) is complete with a telescopic fence with a retractable stop. The other classic machines (B) are equipped with a large squaring frame (960 x 600 mm) complete with:

- telescopic fence with 2 flip-over stops
- eccentric clamp
- telescopic swinging arm support





В

### optimal planing Planer Cutter Block.

The planer unit in the standard version has a 72 mm diameter cutter block with 3 knives (the optional "Tersa" cutter block is available with quick tightening knives and automatic adjustment). For an impeccable result, the pressure of the thicknesser feed rollers can be adjusted according to the type of wood machined. The thicknesser infeed roller (A) **has helical toothing** to guarantee strong, constant work piece feed. In contrast, the sandblasted steel outfeed roller (B) maintains the perfect post-machining finish.

### classic machining units

### absolute rigidity

#### Surfacing Fence.

Very high rigidity of the **fs 30c** and **fs 41c** surfacing fences made of extruded aluminum with respectively 1300 and 1670 mm length.

### exceptional accessibility

#### Surfacing Tables Opening.

Thicknessing is more comfortable: during the changeover from surfacing to thicknessing the surfacing tables open towards the inside of the machine, with a 90° angle, and simultaneously. Work pieces with a maximum height of 230 mm can be machined to the thicknesser. The new design of the dust conveyor, protecting the cutter block, is specifically intended to further increase system safety and efficiency.

### professional and very sturdy Spindle Moulder Unit.

The unit has a cast iron structure. It is closed off by a cast iron "cup" to **protect mechanical components inside the machine** from sawdust, shavings and dirt. **Precise and safe machining** with the spindle moulder fence with micrometric adjustment complete with vertical and horizontal pressers.

· IIO

### customisable for any requirement

#### Table Extensions and Frame Support.

On **t 45c**, the table extensions at outfeed and infeed and the telescopic front support with support rollers (options) make easier the machining of large dimensions work pieces.

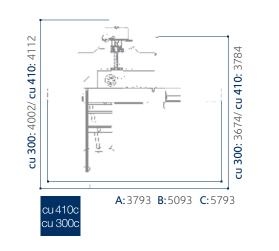
The 270 mm sliding table on tw 45c, provides a greater support, very useful also for tenoning. Precise cuttings, even for large work pieces, with the support frame (option) with telescopic fence.

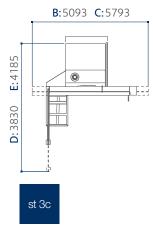


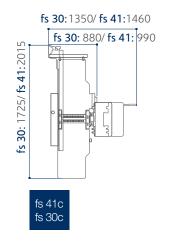
On request, it is available the 45° tilting spindle, toward the inside of the machine (for **st 3c** and **tw 45c** only).



### classic dimensions and technical data



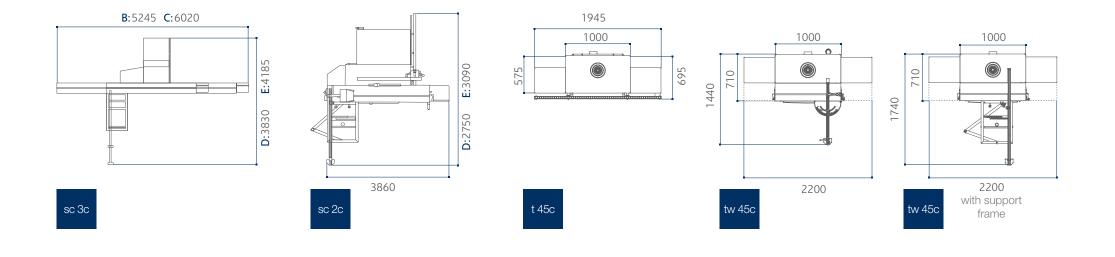




A with wagon 1600 mm B with wagon 2250 mm C with wagon 2600 mm D with 900 mm cutting width\* E with 1270 mm cutting width\* \*at the parallel fence

		cu 410c	cu 300c
planer			
Working width	mm	410	300
Cutter block diameter (mm)/no. of standard knives	mm/n.	72/3	72/3
Dimensions of standard knives	mm	410 x 30 x 3	300 x 30 x 3
Max. stock removal	mm	4	4
Surfacing tables total length	mm	1800	1510
Thicknessing table dimensions	mm	410 x 605	300 x 585
Feed speed on thicknesser	m/min	7	7
Min. ÷ max. working height on thicknesser	mm	3 ÷ 230	3 ÷ 230
circular saw			
Cast iron saw-spindle moulder worktable dimensions	mm	1115 x 335	1115 x 335
Saw blade tilting		90° ÷ 45°	90° ÷ 45°
Max. saw blade diameter with scoring blade installed	mm	315	315
Max. saw blade projection from table at 90°/45°	mm	100 / 79	100/79
Squaring stroke	mm	1660 ÷ 2660	1660 ÷ 2660
Cutting width on parallel fence	mm	900	820
spindle moulder			
Max. useful spindle length	mm	100	100
Spindle moulder speed (at 50 Hz)	rpm	3500/7000/10.000	3500 / 7000 / 10.000
Max. tool diameter when profiling	mm	210	210
Max. diameter of tool lowered under the table at 90°	mm	180	180
Max. tool diameter when tenoning	mm	275	275
other technical features			
Three-phase motors 4 kW (5,5 hp) 50 Hz - 4,8 kW (6,5 hp) 60 Hz		-	-
Three-phase motors 5 kW (6,6 hp) 50 Hz - 6 kW (8 hp) 60 Hz		S	S
Single-phase motors 2,2 kW (3 hp) 50 Hz		0	0
Single-phase motors S1 3,6 kW (4,8 hp) 60 Hz		0	0
Exhaust outlets diameter	mm	120	120

S Standard O Option



st 3c	fs 41c	fs 30c	sc 3c	sc 2c	tw 45c	t 45c
-	410	300	-	-	-	
-	72/3	72/3	-	-	-	-
-	410 x 30 x 3	300 x 30 x 3		-	-	-
-	4	4	-	-	-	-
-	1800	1510	-	-	-	-
-	410 x 605	300 x 585	-	-	-	-
-	7	7	-	-	-	-
-	3 ÷ 230	3 ÷ 230	-	-	-	-
1115 x 430		-	840 x 560	1020 x 325	-	
90° ÷ 45°	-	-	90° ÷ 45°	90° ÷ 45°	-	-
315	-	-	315	315	-	-
100/79	-	-	100/79	100 / 79	-	-
1660 ÷ 2660	-	-	2310 ÷ 2660	1660	-	-
900 ÷ 1270	-	-	900 ÷ 1270	900 ÷ 1270	-	-
100					100	100
100	-	-	-	-	100	100
3500/7000/10.000	-	-	-	-	3500 / 7000 / 10.000	3500 / 7000 / 10.000
210	-	-	-	-	210	210
180	-	-	-	-	180	180
275	-	-	-	-	275	-
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### **classic** main optional devices

tablet holder on the sliding carriage Compatible with tablets from 8" to 11".





angular cutting device with flip-over stops To rapidly perform mitre cuts without moving the squaring fence. Recommended for mitre cuts on small work pieces.





### professional fences unit

For the saw and surfacing planer. Designed to be easy to remove and to allow a rapid changeover frome one type of operation to onother.



### cast iron mortiser Drilling holes and mortises are easily carried out. Complete with exhaust hood, 120 mm diameter

The 3 spiralknives give an exceptional finish. Reduced noise during machining provides a more comfortable working environment. It also improves the dust extraction due to the production of very small chips. Each cutter has 4 tips which can be rotated into the cutting position when worn. Therefore increasing the production life of the cutter block before





The mortiser spindles can be rapidly substituted without the necessity of adjustment.



### maintenance case for "Xvlent" spiralknife Complete with:

- 1 cleaning/degreasing liquid bottle for the resins cleaning
- 1 set dynamometric key
- 2 bit Torx
- 10 inserts
- 5 screws
- 1 brass bristle brush to clean the spindle with mounted in inserts
- 1 steel bristle brush to clean the inserts housings

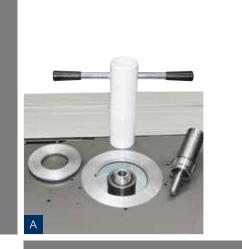
Automatic knives clamping by means of the centrifugal force ensures safe and precise machining. The system, without fixing screws, makes knives substitution extremely fast.



gravitational handwheel Handwheel with gravitational numerical readout for the thicknessing table positioning.



three movement adjustable spindle moulder fence The spindle moulder fence can be easily removed and re-positioned without losing the working position, thanks to the memory system. The fence, besides, uses an adjustment system through rack and it has a mechanical readout. The maximum tool capacity during profiling is of 210 mm diameter.





В

### interchangeable spindle (A)

For a very quick spindle substitution. Among the spare spindle, it is available also the spindle for router bits. (B)



### "minimax ease" mobile trolley for accessories

Designed to store various accessories such as: surfacing fence, squaring fence, spindle moulder fence, spindle shafts, etc. It consists of:

upper table with bakelite surface that can be used also with piece support during processing
 two shelves with rubber surface
 rotating wheels with locking device



### tenoning table and protection hood

For the tenoning operations on the spindle moulder. It consists of: - table

protection hood for tools,
275 mm diameter
exhaust hood, 120 mm diameter

### electric pre-setting and flip over support for feeder This solution allows a total exclusion of the device and prevents interference with other parts of the machine.







	cu 410c	cu 300c	st 3c	fs 41c	fs 30c	sc 3c	sc 2c	tw 45c	t 45c
"SCM Thundercut" Optimizer/Sequencer App	S	S	S	-	-	S	S	-	-
Tablet holder on the sliding carriage	0	0	0	-	-	0	0	-	-
Angular cutting device with flip-over stops	0	0	0	-	-	0	0	-	-
Digital readout for the fence position on the parallel fence	-	-	0	-	-	0	0	-	-
Additional table on the sliding carriage	0	0	0	-	-	0	0	-	-
Overhead blade protection	-	-	0	-	-	0	0	-	-
Professional guides unit	0	0	-	-	-	-	-	-	-
"Tersa" cutter block	0	0	-	0	0	-	-	-	-
"Xylent" spiralknife cutter block with 3 series of knives	0	0	-	0	0	-	-	-	-
Maintenance case for "Xylent" spiralknife	0	0	-	0	0	-	-	-	-
Cast iron mortiser	0	0	-	0	0	-	-	-	-
Self-centering chuck 0-16 mm "Wescott" type	0	0	-	0	0	-	-	-	-
Three movement adjustable spindle moulder fence	-	-	-	-	-	-	-	0	0
Tenoning table and protection hood	0	0	0	-	-	-	-	0	-
Electric pre-setting and flip over support for feeder	0	0	0	-	-	-	-	0	-
Interchangeable spindle	0	0	0	-	-	-	-	0	0
Wheels for machine movement	0	0	0	0	0	-	-	-	-
Dado set	0	0	-	-	-	0	-	-	-
Gravitational handwheel	0	0	-	0	0	-	-	-	-

combined machine lab 300p

		lab 300p
Planer useful working width	mm	300
Total length of surfacing tables	mm	1300
Max. saw blade diameter with scoring blade installed	mm	315
Squaring stroke	mm	1660
Max. spindle length	mm	100
Three-phase motors starting from	kW/Hz	4 (4,8) / 50 (60)
Find the complete technical specification at page 28		







Saw Unit best cutting

Spindel Moulder Surfacing Tables Lifting superior performances higher efficiency

Thundercut **SCM** Thundercut Optimizer/ Sequencer App nimax lab 3000

Once there was the combined machine, now Minimax has defined the most advanced technological standards in terms of precision, reliability and safety.

### lab300p machining units



Saw Unit. New saw unit with a blade that has a maximum diameter of 315 mm with the scoring blade installed. The new scoring unit can be supplied on request and can easily be adjusted from outside the machine.



Easier, more precise cutting is possible thanks to perfectly stable support guaranteed, even for large work pieces, by the **270 mm wide sliding table.** 





### optimal planing

#### Planer Cutter Block.

The planer unit in the standard version has a 72 mm diameter cutter block with 3 knives (the optional "Tersa" cutter block is available with quick tightening knives and automatic adjustment). For an impeccable result, the pressure of the thicknesser feed rollers can be adjusted according to the type of wood machined. The thicknesser infeed roller (A) **has helical toothing** to guarantee strong, constant work piece feed. In contrast, the sandblasted steel outfeed roller (B) maintains the perfect post-machining finish.



### superior performances

### Spindle Moulder.

The unit (A) has a spindle with a useful working length of 100 mm. A tool with a maximum diameter of 180 mm can be retracted under the worktable. For machine maximum safety and increased flexibility, a **spindle moulder protective hood for shaping (B) is supplied as standard**.





#### Cast iron mortiser.

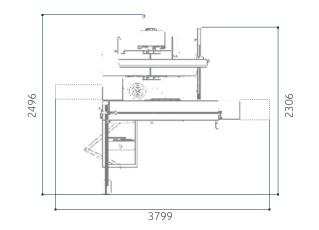
Drilling holes and mortises are easily carried out. Complete with exhaust hood, 120 mm diameter and 16 mm chuck. *(option)* 

### higher efficiency Surfacing Tables Lifting.

During the changeover from surfacing to thicknessing the **surfacing tables open towards the inside of the machine with a 90° angle**, facilitating thicknessing. Work pieces with a maximum height of 220 mm can be machined to the thicknesser. The **new design of the dust-conveyor**, protecting the cutter block, is specifically intended to **further increase system safety and efficiency.** 







S Standard O Option

		lab 300p
planer		
Working width	mm	300
Cutter block diameter (mm)/no. of standard knives	mm/n.	72/3
Dimensions of standard knives	mm	300 x 30 x 3
Max. stock removal	mm	3
Surfacing tables total length	mm	1300
Thicknessing table dimensions	mm	300 x 450
Feed speed on thicknesser	m/min	7
Min. ÷ max. working height on thicknesser	mm	3 ÷ 220
circular saw		
Cast iron saw-spindle moulder worktable dimensions	mm	1020 x 325
Saw blade tilting		90° ÷ 45°
Max. saw blade diameter with scoring blade installed	mm	315
Max. saw blade projection from table at 90°/45°	mm	100 / 79
Squaring stroke	mm	1660
Cutting width on parallel fence	mm	800
spindle moulder		
Max. useful spindle length	mm	100
Spindle moulder speeds (at 50 Hz)	rpm	3500 / 7000 / 10.000
Max. tool diameter when profiling	mm	210
Max. diameter of tool lowered under the table at 90°	mm	180
Max. tool diameter when tenoning	mm	275
other technical features		
Three-phase motors 4 kW (5,5 hp) 50 Hz - 4,8 kW (6,5 hp) 60 Hz		S
Single-phase motors 2,2 kW (3 hp) 50 Hz		0
Single-phase motors S1 3,6 kW (4,8 hp) 60 Hz		0
"SCM Thundercut" Optimizer/Sequencer App		S
Exhaust outlets diameter	mm	120



### lab 300p main optional devices

### tenoning table and protection hood

For the tenoning operations on the spindle moulder. It consists of:

- protection hood for tools,
- 275 mm diameter
- exhaust hood, 120 mm diameter



### electric pre-setting and flip OVER SUPPORT for feeder This solution allows a total exclusion of the device and prevents interference with other parts of the machine.

angular cutting device with flip-over stops To rapidly perform mitre cuts without moving the squaring fence. Recommended for mitre cuts on small work pieces.







### professional

For the saw and surfacing planer. Designed to be easy to remove and to allow a rapid changeover frome one type of operation to onother.

### "Tersa" cutter block

Automatic knives clamping by means of the centrifugal force ensures safe and precise machining. The system, without fixing screws, makes knives substitution extremely fast.



self-centering chuck O-16 mm "Wescott" type The mortiser spindles can be rapidly substituted without the necessity of adjustment.





tablet holder on the sliding carriage Compatible with tablets from 8" to 11".

### "Xylent" spiralknife cutter block with 3 series of knives

The 3 spiralknives give an exceptional finish. Reduced noise during machining provides a more comfortable working environment. It also improves the dust extraction due to the production of very small chips. Each cutter has 4 tips which can be rotated into the cutting position when worn. Therefore increasing the production life of the cutter block before knives require replacement.

gravitational handwheel Handwheel with gravitational numerical readout for the thicknessing table positioning.





### maintenance case for "Xylent" spiralknife

Complete with:

- 1 cleaning/degreasing liquid bottle for the resins cleaning
- 1 set dynamometric key
- 2 bit Torx
- 10 inserts
- 5 screws
- 1 brass bristle brush to clean the spindle with mounted in inserts
- 1 steel bristle brush to clean the inserts housings

### "minimax ease" mobile trolley for accessories

Designed to store various accessories such as: surfacing fence, squaring fence, spindle moulder fence, spindle shafts, etc. It consists of:

upper table with bakelite surface that can be used also with piece support during processing
 two shelves with rubber surface
 rotating wheels with locking device





## **Uscm** | service

# WE'LL GO THE EXTRA MILE FOR YOU

SCM OFFERS A FULL RANGE OF **HIGHLY SPECIALISED SERVICES** WITH A QUALITY AND RELIABILITY THAT STEM FROM 70 YEARS OF EXPERIENCE IN THE INDUSTRY.

From installation and production start-up to services and maintenance. From training to the supply of specific original spare parts: **we provide solutions designed around you!** 

#### CONTACT

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SERVICE AND MAINTENANCE

- Remote support
- Scheduled maintenance contracts
- Warranty extension



- Recommended spare parts list
- E-shop
- Interactive spare-parts catalogues
- Repairs on electronic parts, glue tanks and electro-spindles



TRAINING SERVICE

- Courses for machine operators
- · Software and programming courses
- Training in production start-up



- Maestro Connect IoT platform to be constantly connected with your machines
- Smartech assistance with augmented reality
- My Scm portal opening of service ticket and single point of access to the apps and Services tools

# THE STRONGEST WOOD TECHNOLOGIES ARE IN OUR DNA

#### SCM. A HERITAGE OF SKILLS IN A UNIQUE BRAND

70 years of success gives SCM the centre stage in woodworking technology. This heritage results from bringing together the best know-how in machining and systems for wood-based manufacturing. SCM is present all over the world, brought to you by the widest distribution network in the industry.

70 years history
3 main production sites in Italy
300.000 square metres of production space
20.000 machines manufactured per year
90% export

20 foreign branches
400 agents and dealers
500 support technicians
500 registered patents

**In SCM's DNA also strength and solidity of a great Group.** The SCM Group is a world leader, manufacturing industrial equipment and components for machining the widest range of materials.

### SCM GROUP, A HIGHLY SKILLED TEAM EXPERT IN INDUSTRIAL MACHINES AND COMPONENTS

#### **INDUSTRIAL MACHINERY**

Stand-alone machines, integrated systems and services dedicated to processing a wide range of materials.

(Ascm	Cms
WOODWORKING TECHNOLOGIES	TECHNOLOGIES FOR PROCESSING COMPOSITE MATERIALS, ALUMINIUM, PLASTIC, GLASS, STONE, METAL

### **INDUSTRIAL COMPONENTS**

Technological components for the Group's machines and systems, for those of third-parties and the machinery industry.

KITECO	Ces	<b>C</b> steelmec	
SPINDLES AND TECHNOLOGICAL COMPONENTS	ELECTRIC PANELS	METALWORK	

CAST IRON

**L**scmfonderie

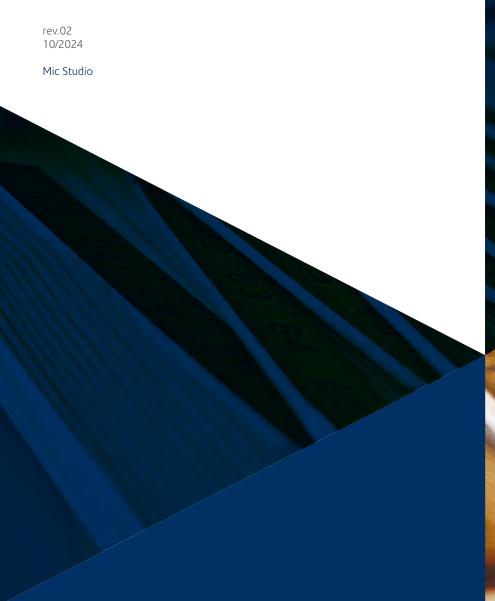


### ()scm

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